





NOTES:
1) MATERIAL: MAKE D5738-3 FROM AISI 304/316 SS BAR, 0.25 THICK X 0.50 WIDE
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B

- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 3.58 lbs
8) BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER DART QSI 004 4.5 (AUTOMATED WELDING) OR
BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER DART QSI 004 4.1 (MANUAL WELDING)
9) GRIND CHAMFER 0.9 X 0.2

UNDER REVIEW
URF 19-1208 19.11.07 (VM)

APPROVED	DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
	DRAWN	ZF		
	CHECKED	MW	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5738	SHEET 2 OF 3
	APPROVED	NO	TITLE	SCALE
	DE APPR.	DS	WEARBARS	NTS
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